

Work Order ID 107428

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September-23-13 2:12:14 PM

Item ID: D2973 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cross Bolt Spacer
 Start Date: 9/23/13 Start Qty: 132.00 ***132*** Cust Item ID:
 Required Date: 9/24/13 Req'd Qty: 132.00 ***132*** Customer:
 Reference:

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2973	Rev A

100 0.00
100
 Hardinge
 Hardinge CNC Lathe Small
 Memo
 PULL MAT'L FROM D4686 (TURNED TO WRONG SIZE)
 CUT TO LENGTH OF D2973
 TURN AS PER DWG AND FOLIO FB096
 DWG REV: A
 FOLIO REV: AA
 F.K. 13/09/24 131 0

105 0.00
105
 QC
 Quality Control
 Memo
 QC2- Inspect parts off machine FAI/FAIB
 F.K. 13/09/24 131 0

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
107 *107* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00		<i>ent 13/09/25</i>		<i>131</i>	<i>0</i>		
120 *120* Packaging Packaging	Identify as per dwg & Stock Location: <i>LG</i> Memo ***STOCK IN SKIDTUBE CELL***	0.00 0.00				<i>131</i>	<i>0</i>	<i>BE13-09-25</i>	
130 *130* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00				<i>98/Rm</i>	<i>13/09/27</i>		

13-09-24

icklist Print

July-23-13 1:13:52 PM

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Work Order ID: 105133

Parent Item: D4686-1

Parent Item Name: Spacer

Start Date: 7/23/13

Required Date: 7/23/13

Start Qty: 80.00

Required Qty: 80.00

Comments: IPP REV:A 13.02.20 NEW ISSUE DD VERF:JLM
LENGHT JLM VERIFIED BY:DD

IPP REV:B 13-06-15 NEW

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.750W.058		Purchased	No			100	f	34.1570	0.45	37.894736			
6061-T6 RD Tube .750 x.058W													

Location

MAT015

10099

112652

126022

Loc Qty

34.157

24

10.157

Loc Code

TS.S F.k 13/09/20

39.687

Picklist Print

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Work Order ID: 107428

Parent Item: D2973

Parent Item Name: Cross Bolt Spacer

Start Date: 9/23/13

Required Date: 9/24/13

Start Qty: 132.00

Required Qty: 132.00

Comments: IPP A00.05.18New IssueEC
JLM VERIFIED BY:DD

IPP REV:B NOW ON HARDINGE 12.02.28

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.750W.058 6061-T6 RD Tube .750 x.058W		Purchased	No			100	f	123.2070	0.2896	40.239158			

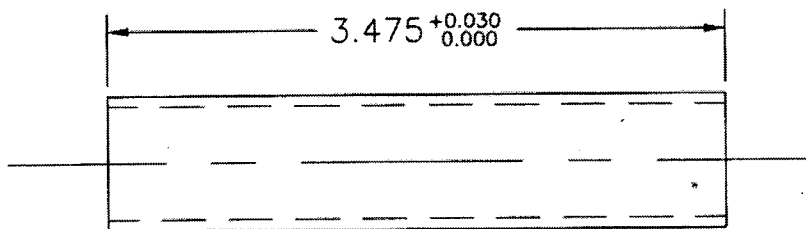
<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT015	123.207	
10099	24	
112652	10.157	
m126922	89.05	

h

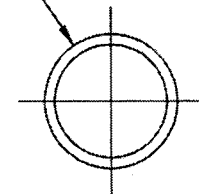


DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED 	APPROVED 	DRAWING NO. D2973	REV. A SHEET 1 OF 1
DATE 00.03.13		TITLE CROSS BOLT SPACER	SCALE 1:1
A	00.03.13	NEW ISSUE	

RELEASED
00.05.11



Ø0.750
(REF)



107428

MATERIAL: 6061-T6 (WW-T-700/6) 0.750 DIA. x 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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